New Guard Coatings Group

A global reputation to protect.

The information herewith is given with the best of New Guard Coatings Group knowledge.

Rights are reserved to change and update the data without notice.

This information is not exhaustive and it is the user's responsibility to ensure that this data sheet is the most current by contacting their local New Guard Coatings Group branch prior to using the coating/product.

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Resist 86

Product description

This is a two component moisture curing inorganic zinc ethyl silicate coating. It is a fast curing, very high zinc dust containing product. It conforms to the compositional requirements of SSPC paint 20, level 1, ISO 12944-5 and AS/NZS 3750.15 1994. It provides excellent corrosion protection as a single coat or as part of a complete coating system. It is heat resistant up to 1004 °F (540 °C). To be used as primer in a coating system and as single coat system in atmospheric environments. Suitable for properly prepared carbon steel substrates only. This product complies with ASTM D520 type II zinc dust.

Typical use

Protective:
Suitable for structural steel and piping to be exposed to highly corrosive environments, C5I or C5M (ISO 12944-2). Recommended for offshore environments, refineries, power plants, bridges, buildings, mining equipment and general structural steel. Specially designed as a primer for coating systems where extended durability is required.

Approvals and certificates

Pre-qualification testing in accordance with NORSOK M-501, Rev. 5, System 1, suitable for exterior exposure in offshore environment, below 250°F (120 °C).
Suitable for use in mating surfaces of High Strength Friction Grip Bolted Connections:
Complies with the requirements of Research Council on Structural Connections (RCSC) Class B, Appendix A (Slip coefficient and resistance to tension creep).

Additional certificates and approvals may be available on request.

Colors

greenish grey, grey

Product data

Property	Test/Standard	Description
Solids by volume	OCCA Monograph No. 4	67 ± 2 %
Gloss level (GU 60 °)	ISO 2813	matt (0-35)
Flash point	ISO 3679 Method 1	57 °F (14 °C)
Density	calculated	2.6 kg/l

Region	Regulation	Test Standard	VOC Value
US	CARB(SCM)2020 / SCAQMD rule 1113	US EPA Method 24	3.8 lbs/gal

The provided data is typical for factory produced products, subject to slight variation depending on color.

Gloss description: According to Jotun Performance Coatings' definition.

Film thickness per coat

Typical recommended specification range

Dry film thickness	2 mils (50 µm)	4 mils (90 µm)
Wet film thickness	3 mils (75 µm)	5 mils (135 µm)
Theoretical spreading rate	550 ft²/gal (13.4 m²/l)	300 ft²/gal (7.4 m²/l)

Surface preparation

Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Carbon steel	Sa 2½ (ISO 8501-1) or NACE No. 2 / SSPC SP-10 with a surface profile 1.2 - 3.3 mils (Fine to Medium G (ISO 8503-2))	Sa 2½ (ISO 8501-1) or NACE No. 2 / SSPC SP-10 with a surface profile 1.2 - 3.3 mils (Fine to Medium G (ISO 8503-2))

Application

Application methods

The product can be applied by

Spray:	Use air spray or airless spray.
Brush:	Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness. In order to avoid settling of heavy zinc, continuous mechanical stirring during application is recommended.

Product mixing ratio (by volume)

Resist 86 Comp A	8 part(s)
Jotun Zinc 100 Comp B	2.6 part(s)

Component A is a liquid and Component B is dry zinc dust. Component A must be well shaken before use. Pour the zinc dust slowly into the liquid during mechanical mixing. Stir until lump free and pass through a 60 mesh sieve.

Thinner/Cleaning solvent

Thinner: Jotun Thinner No. 4 / Jotun Thinner No. 25

Thinning max: 5 %

Jotun Thinner No. 4: for fast evaporation
Jotun Thinner No. 25: for slow evaporation

Jotun Thinner No. 28 can be used as alternative to Jotun Thinner No. 4 for fast evaporation.

Thinning is not normally required. Consult the local representative for advice during application in extreme conditions. Do not thin more than allowed by local environmental legislation.**Note:** Korean VOC regulation "Korea Clean Air Conservation Act" and its corresponding thinning limit will prevail over recommended thinning volumes.

Jotun Thinner No. 17 can be used as alternative cleaning solvent.

Guiding data for airless spray

Nozzle tip (inch/1000): 17-21

Pressure at nozzle (minimum): 100 bar/1400 psi

Drying and Curing time

Temperatures:
-10°C = 14°F / -5°C = 23°F / 0°C = 32°F / 5°C = 41°F / 10°C = 50°F / 15°C = 59°F / 23°C = 73°F / 35°C = 95°F / 40°C = 104°F / 100°C = 212°F

Substrate temperature	41 °F	50 °F	73 °F	104 °F
Surface (touch) dry	1 h	30 min	15 min	13 min
Walk-on-dry	1.5 h	45 min	30 min	25 min
Dried to over coat, minimum	18 h	13 h	4 h	1.5 h
Dried/cured for service	18 h	13 h	4 h	1.5 h

For maximum overcoating intervals, refer to the Application Guide (AG) for this product.

The drying and curing times, as well as over coating intervals for inorganic zinc ethyl silicates are measured under controlled temperatures, relative humidity (RH) 70 % during application and curing, and at average of the DFT range for the product. Higher RH will increase the curing speed.

At application below 60% RH curing will be retarded. Jotun Zinc 100 LHA can be used to speed up curing. Refer to the Application Guide (AG) for additional information.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

Induction time and Pot life

Temperatures: 15°C = 59°F / 23°C = 73°F

Paint temperature	73 °F
Pot life	8 h

Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	400 °C	**540** °C

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures.

This product can withstand exposure to dry temperature from 400ºC up to 540 °C (1004 °F) for a longer period if applied at 50µm DFT and topcoated with a suitable product. Recommended inorganic zinc ethyl silicate coating with better durability for those temperatures is Jotatemp 540 Zinc.

Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Subsequent coat: epoxy, silicone acrylic

Packaging (typical)

	Volume (liters)	Size of containers (liters)
Resist 86 Comp A	8	10
Jotun Zinc 100 Comp B	2.6	20

The volume stated is for factory made colors. Note that local variants in pack size and filled volumes can vary due to local regulations.

Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 73°F (23 °C)

Resist 86 Comp A	6 month(s)
Jotun Zinc 100 Comp B	48 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

Note

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

Color variation

When applicable, products primarily meant for use as primers or antifoulings may have slight color variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Color and gloss retention on topcoats/finish coats may vary depending on type of color, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.